

Copy protection for COC documents



COPYMARK



...also suitable for

Digital Printing

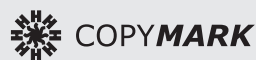
According to the current EU regulation:

Paper for forgery-proof Certificates of Conformity

- Printed with coloured vehicle manufacturer logo
- Trademark as individual watermark
- Microdots with automatic marking of copies
- Preprinted forms (80 - 160 g) suitable for ordinary printers
- Perfectly writable and printable
- Cost-effective from 500 sheets
- Optional security elements: FLUO colour, guilloche, hologram foil, foil embossing, microlettering

According to
EU Regulation
2020/683
Annex VIII

Copy protection for COC documents



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It is the manufacturer's responsibility to include a certificate of conformity (COC document) with every new vehicle. This COC document must be forgery-proof.

Legal Basis

Forgery-proof COC documents – mandatory in the EU

According to the current EU Regulation 2020/683 ANNEX VIII, manufacturers must include a forgery-proof certificate of conformity (COC document) with every new vehicle – with their own logo in colour and as an individual watermark:

"In order to prevent counterfeiting, the certificate of conformity shall be protected with **coloured graphic representations** ... and additionally with "a **watermark** in the form of the manufacturer's trademark".

Do your COC documents meet these current EU requirements?

Own Watermarks

The problem

Until now, only a few major vehicle manufacturers could afford a paper with their trademark as a watermark, as it can only be produced as a custom-made product in very large quantities. In addition, there are high tooling costs and long delivery times.

Our solution

Quantities as needed

Using a special process, we can incorporate the individual logo of the respective vehicle manufacturer as a watermark into the paper at low cost, even for small quantities.

This gives you the opportunity to have **paper produced with YOUR logo as a watermark** at a reasonable price – even small quantities **from 500 sheets** are possible.

There are almost no tool costs – and the delivery time is only 2-3 weeks.

Your benefits

- The counterfeit protection required by the EU is fulfilled
- Production of quantities according to demand
- Short delivery times and favourable manufacturer prices

Coloured vehicle manufacturer logo

With coloured manufacturer logo

The easiest way is to have your COC preprints with **colour printed logo**, watermark and, if necessary, further copy protection completely produced by us. This saves you effort and costs. You can simply insert the pre-printed forms into your printer and print them in black and white at low cost.

Additional copy protection

Your paper can also be equipped with the **automatic copy protection** we have developed. This means that every copy of the original is automatically marked "COPY". The discreet light grey security background also makes any attempts at tampering immediately visible. This copy protection is the perfect complement to your own watermark.

More than **90 %** of our customers choose this combination with their own watermark.

Advice and info

If you have COC papers in use, you should contact us. We will advise you professionally and will be happy to send you further information and **samples**.

Our offer

We check your COC document for **counterfeiting security** free of charge.

Simply send us a current copy from your company.



Our pre-print variants

Each vehicle manufacturer should be able to print his **own forms** for COC papers on his own office printer. Therefore, all form variants are in **DIN A4 format**.

COC paper DIN A4 landscape

COC paper, DIN A4 landscape for folding to DIN A5
Logo as colour print and watermark, both sides with additional copy protection "COPY", paper thickness 100 g, laser suitable

Options:

- Watermark several times per page
- Without copy protection "COPY"
- Further security elements
- Paper thicknesses from 80 g to 160 g

COC paper DIN A4 portrait

COC paper DIN A4 portrait
Logo as colour print and watermark, both sides with additional "COPY" copy protection, paper thickness 100 g, suitable for laser

Options:

- Watermark several times per page
- Without copy protection "COPY"
- Further security elements
- Paper thicknesses from 80 g to 160 g

Neutral COC paper DIN A4 portrait or landscape – available from stock

DIN A4 landscape, for folding to DIN A5
Watermark: "ORIGINAL" lettering
Copy protection: "COPY" only visible on copy
Paper: HS-Premium 100 g, laser suitable

DIN A4 portrait, double-sided
Watermark: "ORIGINAL" lettering
Copy protection: "COPY" only visible on copy
Paper: HS-Premium 100 g, laser suitable

References

- Black Tea Motorbikes
- Dethleffs
- Eduards Trailer Factory
- Hako
- Hobby-Wohnwagenwerk
- Indimo Automotive
- Junge Fahrzeugbau
- Kaeser Kompressoren
- KSR Group
- Kubota
- LMC Caravan
- M1 Sporttechnik
- MORELO Reisemobile
- myStromer AG
- Nissan Elektrobau
- Skandinavisk Motor
- Spitzer Silo-Fahrzeugwerke
- StreetScooter
- VISION BUS
- WM Meyer
- Wohnmobilbau Heinrich etc.

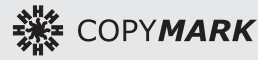
COC Special versions

Other formats, arrangements and designs are possible depending on your needs. If you have **special requirements**, please ask us – we will be happy to advise you: Phone +49 7128 92820

COC Neutral paper

Neutral COC paper with watermark and copy protection for your own **logo imprint with the laser printer**. Light grey security background made of microdots protects against tampering. A notice appears automatically on copies.

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Manufacturer logo
as **colour print**
and **watermark**

Customised COC paper for vehicle manufacturers

Imprint	Coloured print of the respective manufacturer's logo, also possible in special colours (HKS or Pantone)
Own watermark	
Possible motifs (on original):	Your individual manufacturer logo (trademark)
Type of file:	Best as vector file (e.g. eps, ai, pdf)
Implementation as watermark:	Always as line artwork (no halftones or gradients), optimal line thicknesses 0.5-3.0 mm, no large areas
Watermark cliché:	Special cliché required, production by us, cliché archiving for unchanged reprints
Watermark positioning:	Precise fit possible at any point (also in the bleed), positioning according to YOUR specifications
Copy protection	Microdots as light grey security fund (prevents manipulation), "COPY" lettering only visible on copies, further safety elements on request (see below)
Printing materials	Paper weights 80 g, 100 g, 130 g and 160 g



Automatic indication
of the **copies**

Further safety elements

FLUO colour

This special ink is practically invisible under daylight. Under black light or a **UV test lamp**, the elements printed with FLUO ink glow red, yellow or blue. A security feature that is also used on banknotes.

Guilloche pattern

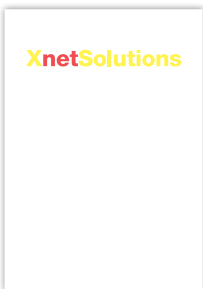
Guilloche patterns consist of many fine, interwoven lines. Important documents and certificates can be easily printed with such patterns and thus protected from tampering.

Digital foil embossing

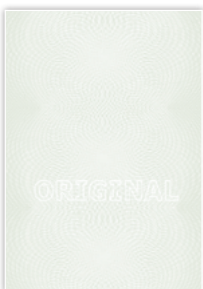
Digital hot foil stamping with metallic foil for security stripes or hologram foil. These security features are suitable for smaller quantities – and effective protection, as the elements on copies do not shine metallically. This makes it easy to distinguish the original from the copy.

Micro fonts

Microprinting is used as a security feature for sensitive documents. With a magnifying glass, the tiny text on the originals is clearly visible. On copies or forgeries, it appears blurred or is completely illegible. This makes it easy to distinguish originals from replicas.



FLUO colour: Only
visible with test lamp



Guilloche pattern
protects against
tampering

We will gladly advise you:



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